



BM 9260-1

BM 9280

BM 9352

Global[®] BM 9000 Series - Various blindstitch machines

TECHNICAL SPECIFICATIONS

Machine speed*

BM 9260 2000 spm

BM 9280 2000 spm

BM 9352 2000 spm

Number of needles

1

Stitch length

min. 3 mm

max. 8 mm

Stitch type

103

Needle type

2140 TP / LW x 6T

Skip stitch

1:1 - 2:1

BM 9260-1 / BM 9260-2 - High speed single / double thread blindstitch beltloop sewing machines. Fabric is cut to required width, then folded and sewn into 10 mm beltloops. No skip stitch mechanism.
BM 9280 - Single thread blindstitch machine for blind hemming of the waistband.
BM 9352 - High speed blindstitch machine equipped with independant adjustable plungers for sewing over cross seams on medium / heavy materials.

MÁQUINAS DE PUNTADAS INVISIBLE

BM 9260-1 / BM 9260-2 - Máquina de puntada invisible de una aguja y un hilo / 2 hilos, para coser pasadores de cintura. El tejido es cortado a la anchura requerida y los pasadores doblados y cosidos a 10 mm de anchura. Sin saltador de puntada.

BM 9280 - Máquina de puntada invisible, un hilo para hilvanar el forro de la pretina del pantalón.

BM 9352 - Máquina de puntada invisible de alta velocidad com doble leva, ajustable independientemente, para coser en materiales con costuras trasversales. Para materiales medios y pesados.

BLINDSTICHMASCHINEN

BM 9260-1 / BM 9260-2 - Einfaden/Zweifaden - Blindstich - Gürtelschlaufen-Maschine. Der Stoff wird in der gewünschte Breite geschnitten, gefaltet und zu 10 mm breiten Gürtelschlaufen genäht. Die Maschine hat keine Intervall-Einrichtung.

BM 9280 - Einfaden - Hosenbundfutter - Staffiermaschine.

BM 9352 - Hochgeschwindigkeits, Blindstichmaschine mit unabhängig von einander einstellbaren Taucher, geeignet für kreuzende Säume an mittelschweren und schweren Materialien.

MACHINES POINT INVISIBLE

BM 9260-1 / BM 9260-2 - Machine point invisible une aiguille, 1 fil / 2 fils à grande vitesse pour réalisation de passants. Les tissus est coupé à largeur requise, ensuite remplié et cousu en passants de largeur 10 mm. Pas de dispositif de point sauté.

BM 9280 - Machine point invisible un fil pour glaçage des ceintures.

BM 9352 - Machine point invisible rapide, équipée avec des plongeurs indépendants pour le passage de couture transversal sur des matières moyennes à lourdes.

Global® BM 9000 Series - Blindstitch machines

for felling, hemming and similar operations.



Global® BM 9280 Blindstitch machine

With this high speed blindstitch machine the waistband linings are attached on european-style trousers (blindstitch seam lies on top of the waistband seam). Due to the spring-loaded presser foot, this machine overcomes the change of thickness free of marks (p.e. at cross seams, pocket bags).

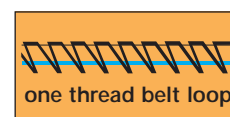


Global® BM 9260-1 Belt loop machine

The fabric is first cut to size by two knives, then passes through a folder and sewn by one thread blindstitch to produce a perfect 10 mm double belt loop, suited to classic men's and women's wear.

Also available in two thread version (BM 9260-2).

non skip
1:1



Global® BM 9352 Double plunger machine

For medium to heavy materials with two spring-loaded plungers. When sewing over cross seams, automatically spring down so that the needle pierces the upper cloth layer only. The two presser feet shoes act like a scanner and are adjustable to the thickness of the fabric.

Specifications

model	number of needles	max. stitch length mm	materials L M	needle system	number of threads	presser foot lift	hemming	belt loop system	max. sewing speed*
BM 9260-1	1	8	- •	2140 TP	1	12	-	•	2000
BM 9260-2	1	8	- •	2140 TP	2	12	-	•	2000
BM 9280	1	8	- •	2140 TP	1	12	•	-	2000
BM 9352	1	8	- •	2140 TP	1	12	•	-	2200

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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When ordering parts please specify:
 1 machine model
 2 part numbers