



OV 614-240

Global® OV 614 Series - Two needle overlock machines

TECHNICAL SPECIFICATIONS

Machine speed*
(up to) 6500 spm

Stitch type
514

Number of needles
2

Needle gauge
2 - 3 mm

Stitch length
up to 4 mm

Feed type
differential feed

Presser foot lift
up to 6,5 mm

Overall overedging width
6 to 8 mm

Needle type
B-27

Number of threads
4

OV 614 - High speed, 4 thread, double needle overlock machines with fully automatic lubrication and external differential feed setting for intermittent gathering.

The 614-class is available in the following varieties and with the following attachments:

- backlatch attachment
- piping device
- metering device
- vacuum chaincutter
- ruffler device

MÁQUINAS REMATADORAS

OV 614 - Máquina overlock de 2 agujas y 4 hilos, alta velocidad, lubricación automática con transporte diferencial. La serie 614 esta disponible con los siguientes dispositivos:

- Dispositivo de remate
- Ribeteador
- Cortador de cadeneta
- Alimentador de goma superior (Zeromax)
- Fruncidor con inserción de cinta

ÜBERWENDLUNG-NÄHMASCHINEN

OV 614 - Hochleistungs-Zweinadel-Vierfaden-Überwendlung Nähmaschinen mit vollautomatischer Schmierung und aussen liegender Differential Schnellverstellung. Verstellung für das intermittierende Kräuseln. Die Klasse 614 ist verfügbar in folgenden Ausführungen und Einrichtungen:

- Kettenklemme
- Paspelzuführung
- Faltenlegapparat
- automatischer Kettentrenner
- Kräuseleinrichtung

SURJETEUSE

OV 614 - Surjeteuse raseuse à grande vitesse, 2 aiguilles, 4 fils, avec lubrification entièrement automatique et griffe différentielle à réglage externe pour opération de fronçage. La classe 614 est disponible dans les versions ci-après et avec les équipements suivants:

- Dispositif rentrée de chaînette
- Dispositif d'alimentation supérieure
- Coupe chaînette pneumatique
- Dispositif d'insertion de cordonnet
- Dispositif fronçeur

Global OV 614 Series High speed 2 needle 4 thread overlock machines

High speed, two needle, four thread overedge machines, with excellent performance on a wide variety of fabrics and the OV 614 is the ultimate response to the garment industry's demand for versatility. The machine class is equipped with an external adjustment differential feed mechanism.



OV 614-240 PD-04 • 2 needle 4 thread double chainstitch with piping device



OV 614-408-TC • 2 needle 4 thread double chainstitch with Tape cutter

Specifications

model	stitchtype	number of needles	number of threads	needle distance mm	overedging (mm)		Stitch length mm	differential feed ratio	presser foot lift mm	max. sewing speed*
					width	width overall				
OV 614-240		2	4	2	4	6	4	1:0.7 - 1:2	6.5	6500
OV 614-240-BL		2	4	2	4	6	4	1:0.7 - 1:2	6.5	6500
OV 614-240-PD-04		2	4	2	4	6	4	1:0.7 - 1:2	6	5500
OV 614-245		2	4	2	4	6	4	1:0.7 - 1:3	6.5	6000
OV 614-247		2	4	2	4	6	4	1:0.7 - 1:2	6	6000
OV 614-249		2	4	2	4	6	4	1:1 - 1:3	6	6000
OV 614-249-PD-04		2	4	2	4	6	4	1:1 - 1:3	6	5500
OV 614-350		2	4	3	5	8	4	1:0.7 - 1:2	6.5	6500
OV 614-408-TC		2	4	5	-	-	4	1:0.7 - 1:2	5.5	5500

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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When ordering parts please specify:
 [1] machine model
 [2] part numbers