



OV 604-050

## Global<sup>®</sup> OV 604 Series - Single needle overlock machines

### TECHNICAL SPECIFICATIONS

Machine speed*	(up to) 7000 spm
Stitch type	504
Number of needles	1
Stitch length	up to 4 mm
Feed type	differential feed
Presser foot lift	up to 7 mm
Overall overedging width	0 to 5 mm
Needle type	B-27
Number of threads	3

**OV 604** - High speed, 3 thread, single needle overlock machines with fully automatic lubrication and external differential feed setting for intermittent gathering.

The 604-class is available in the following varieties and with the following attachments:

- blindhemming device
- ruffler device
- backlatch attachment
- metering device
- vacuum chaincutter

### MÁQUINAS REMATADORAS

**OV 604** - Máquina overlock de 1 aguja y 3 hilos, alta velocidad, lubricación automática con transporte diferencial. La serie 604 esta disponible con los siguientes dispositivos:

- Dobladillados con puntada invisible
- Dispositivo de atacado
- Fruncidor
- Alimentador de goma superior (Zeromax)
- Cortador de cadeneta

### ÜBERWENDLUNG-NÄHMASCHINEN

**OV 604** - Hochleistungs-Einnadel-Dreifaden-Überwendlung Nähmaschinen mit vollautomatischer Schmierung und aussen liegender Differential Schnellverstellung. Verstellung für das intermittierende Kräuseln. Die Klasse 604 ist verfügbar in folgenden Ausführungen und Einrichtungen:

- Blindsticheinrichtung
- autom. Bandzuführung
- Kräuseleinrichtung
- automatischer Kettentrenner
- Kettenklemme

### SURJETEUSE

**OV 604** - Surjeteuse raseuse à grande vitesse, 1 aiguille, 3 fils, avec lubrification entièrement automatique et griffe différentielle à réglage externe pour opération de fronçage. La classe 604 est disponible dans les versions ci-dessous et avec les équipements suivants:

- Equipement ourleur point invisible
- Rentrée de chaînette
- Dispositif d'alimentation supérieure
- Dispositif fronçeur
- Coupe chaînette pneumatique

**Global OV 604 Series High speed 1-needle 3-thread overlock machines**

Easy-to-operate, high speed sewing machines capable of dealing with virtually all kinds of materials and threads to respond to the diverse requirements of the fashion industry. All types and models of the Global® OV 604 Series are equipped with a differential feed adjusting mechanism.



OV 604-000  
3-thread blind hemmer



OV 604-057  
3-thread with metering device



OV 604-050-BL  
3-thread with manual back latch

**Specifications**

model	stitchtype	number of needles	number of threads	needle distance mm	overedging (mm) width   width overall	Stitch length mm	differential feed ratio	presser foot lift mm	max. sewing speed*
OV 604-000		1	3	—	—   —	4	1:0.7 - 1:2	6	7000
OV 604-010		1	3	—	2   2	4	1:0.7 - 1:2	6	6500
OV 604-050		1	3	—	5   5	4	1:0.7 - 1:2	7	6500
OV 604-050-BL		1	3	—	5   5	4	1:0.7 - 1:2	6	6500
OV 604-057		1	3	—	5   5	4	1:0.7 - 1:2	7	6000
OV 604-059		1	3	—	5   5	4	1:1 - 1:3	5	6000

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

The GLOBAL® Selection is brought to you by:

GLOBAL® is a trademark of the Global International Corporation, the people that carefully organize the supply of spareparts before they launch each product.

When ordering parts please specify:  
 machine model  
 part numbers